

AMENDMENT NO. 1 OCTOBER 2018
TO
IS 7080 (PART 2) : 1992 MTP SUCTION APPARATUS —
SPECIFICATION

PART 2 ELECTRICAL CUM MANUALLY OPERATED

(First Revision)

(Page 4, clause 9.4) — Substitute the following for the existing clause:

‘9.4 The manual unit shall be capable of giving a vacuum of 85 percent of the atmospheric pressure at that place within 12 strokes of the piston of the pump.’

(Page 4, clause 9.4.1) — Substitute the following for the existing clause:

‘9.4.1 The electric unit shall be capable of giving a vacuum of 66 percent of the atmospheric pressure at that place in 10 s and 92 percent of the atmospheric pressure at that place within 50 s with a minimum free displacement rate of 25 to 30 l/min. The vacuum unit shall be explosion proof and shall not produce sparks during operation. It shall be mounted in such a way as to produce minimum vibrations.’